



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-26
Job Sheet 178015



Part No: SK145-0114-26

Job Qty: 26 ea

Part Name: Hook Pad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	26 Ea		7/20/18	0.00	0.00	Start Up Small Fab-3		DAS
100	Small Fab	26 pcs		7/20/18	0.00	3.29	Small Fab-8		58 DAS
110	QC	26 pcs		7/20/18	0.00	0.00	QC5		9-89 38
130	Packaging	26 pcs		7/20/18	0.00	0.00	Packaging3		GA156 18-06-04 9-89
140	QC21-SA	26 Ea		7/20/18	0.00	0.00	QC21		DAS 21 JUN 11 4 70 8 9-89

Part Op 100 - CUT 1.50" WIDE and 20.00" THE LENGTH WILL BE CUT AT THE ASSEMBLY.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8610K12	Rubber Sheet, 36" x 36" x 1/8" Thick	5.4600 sf (.21 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8610K12	5	9	0

Part Specifications

Specifications could not be found.

Plex 5/24/18 3:16 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐
		MRB (QSI042) Approval
		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

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DART
AEROSPACE

Container No: S076265
Part: SK145 - 0114 - 26
Job No: 178015
Serial No/Batch: S076265
Revision:
Inspector:

Date: 05/30/18

Root Cause			
Environment	☐	No Re-verifica	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER :			